

5/18

DART AEROSPACE LTD	Work Order:	23096
Description: Locknut	Part Number:	D3015-3
Drawing: D3015 Rev. A B	Qty:	500 u

RF 03.08.05


Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	<i>[Signature]</i>	05.04.25	500
2	PURCHASING	Issue P/O: <u>2007948</u> Description: SS locknut with nylon insert Acklands p/n: PFS LNNC516S1 Material release note required	<i>u</i>	05.04.26	500
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	<i>[Signature]</i>	05/04/27	500
4	QC	Inspect Level 6	<i>u</i>	05.04.28	500
5	RECEIVING STORES	Receive & identify <i>identify as stock</i>	<i>u</i>	05.04.28	500
6	EXPEDITING	Close W/O Cost / part <u>.10</u> <i>545 05/04/29</i>	<i>[Signature]</i>	05.05.03	500

PTO

Rev	Date	Change	Revised By	Approved
A	01.06.28	New Issue	SM	<i>EC</i>

RELEASED

EC 01.07.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05.04.28	5	permanent change	u	05.04.28	N/A	u	 05.05.04

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

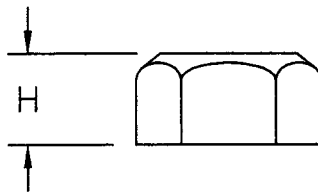
QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23096

RELEASED
03.07.18 *[Signature]*

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 21, 2005
07:46 am

Work Order No : 0023096
Project Name : D3015-3
Project For : WK518
Work Order Type : Main
Main WO Number :
House Part Number : D3015-3
Description : Lock Nut
Manufactured : Yes
Amount Req'd : 400
Amount Done : 50
Start Date : 04-20-05
Est Finish Date : 04-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

ACKLANDS GRAINGER. ACKLANDS - GRAINGER INC.,
765 CAMERON ST.,

HAWKESBURY ON K6A 2B7
(613) 632-2739

FACTURE À BILL TO

DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY
K6A 1K7

ON

REMIT TO
ENVOYER À

ACKLANDS - GRAINGER INC.
PO BOX 2970

WINNIPEG MB R3C 4B5

SHIP TO
EXPEDIENCE

DART AEROSPACE LTD
1270 ABERDEEN ST

HAWKESBURY
K6A 1K7

DN

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PACKING SLIP ONLY
INVOICE TO FOLLOW

PACKING SLIP#
1417 03503A3

PAGE
PAGE NO.

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